



Installation Instructions for Wood Tread Metal Frame Steps

(Step and handrail sizes vary; always be sure you are using the correct rail for your step. Refer to product page for sizes. Installation instructions will be attached to each step)

Final Assembly and Installation

- 1 Place steps upside down.
- 2 Remove $\frac{1}{4}$ x $\frac{5}{8}$ bolt from approximate center of rail on right and left sides.
- 3 Raise end of rail and end of X-brace approximately 45 degrees.
- 4 Replace bolt in rail and hole at end of large X-brace.
- 5 Inspect and tighten all bolts, securely.
- 6 Place sets of steps on firm, level, smooth surface.
- 7 Keep steps clean and free of foreign objects.

For added Safety Install Matching Handrail

To Install Handrail:

- 1 Face steps as if ready to ascend
- 2 Remove first and last bolts from tread on **handrail** side.
- 3 Position handrail in place, install bolts, and tighten all bolts securely.

*Check with local building officials for required local building codes

*Step is intended for outdoor use with manufactured home or other portable buildings only.

